

**What is Claimed is:**

- 1 1. A composition adapted for selective removal of tantalum in chemical mechanical  
2 polishing, comprising:  
3 at least one reducing agent;  
4 ions from at least one transitional metal; and  
5 water.
- 1 2. The composition of claim 1, further comprising at least one pH adjusting agent.
- 1 3. The composition of claim 1, wherein the concentration of the at least one reducing  
2 agent is at least about 0.005 weight percent.
- 1 4. The composition of claim 1, wherein the reducing agent is selected from the group  
2 consisting of hydroxylamine, glucose, sulfothionate, potassium iodide, sodium thiosulfate,  
3 oxalic acid, or combinations thereof.
- 1 5. The composition of claim 1, wherein the composition has an initial pH in the range  
2 in which the at least one reducing agent is active.
- 1 6. The composition of claim 1, wherein the composition has an initial pH between  
2 about 2 and about 12.
- 1 7. The composition of claim 6, wherein the reducing agent comprises hydroxylamine  
2 and the initial pH is between about 3 and about 11.
- 1 8. The composition of claim 6, wherein the reducing agent comprises glucose and the  
2 initial pH is between about 8 and about 12.
- 1 9. The composition of claim 6, wherein the reducing agent comprises sulfothionate  
2 and the initial pH is between about 3 and about 11.
- 1 10. The composition of claim 6, wherein the reducing agent comprises potassium  
2 iodide and the initial pH is between about 3 and about 11.

- 1 11. The composition of claim 6, wherein the reducing agent comprises sodium  
2 thiosulfate and the initial pH is between about 3 and about 11.
- 1 12. The composition of claim 6, wherein the reducing agent comprises oxalic acid and  
2 the initial pH is between about 4.5 and about 5.5.
- 1 13. The composition of claim 1, further comprising at least one corrosion inhibitor.
- 1 14. The composition of claim 13, wherein the concentration of the corrosion inhibitor  
2 is up to about 2 weight percent.
- 1 15. The composition of claim 13, wherein the corrosion inhibitor comprises an organic  
2 compound comprising at least one azole group.
- 1 16. The composition of claim 15, wherein the corrosion inhibitor is selected from the  
2 group consisting of benzotriazole, mercaptobenzotriazole, 5-methyl-1-benzotriazole, or  
3 combinations thereof.
- 1 17. The composition of claim 1, further comprising at least one buffer.
- 1 18. The composition of claim 17, wherein concentration of the buffer is from about 0.1  
2 to about 8 weight percent.
- 1 19. The composition of claim 17, wherein the buffer is selected from the group  
2 consisting of metal bicarbonate, tetraborate tetrahydrate salts, or combinations thereof.
- 1 20. The composition of claim 1, further comprising abrasive particles.
- 1 21. The composition of claim 1, further comprising abrasive particles in a  
2 concentration of from about 0 weight percent to about 1 weight percent.

1 22. The composition of claim 1, wherein the ions from the at least one transitional  
2 metal are selected from the group consisting of copper ions, iron ions, or combinations  
3 thereof.

1 23. The composition of claim 1, wherein the ions from the at least one transitional  
2 metal are provided in a high valence state.

1 24. The composition of claim 1, wherein the ions from the at least one transitional  
2 metal are generated in situ during polishing.

1 25. The composition of claim 1, wherein the ions from the at least one transitional  
2 metal are provided in an aqueous solution.

1 26. The composition of claim 1, wherein the ions from the at least one transitional  
2 metal are provided by contacting sold metal to a polishing pad.

1 27. A method for selective removal of a tantalum layer from a substrate in chemical  
2 mechanical polishing, comprising:  
3 applying a composition to a polishing pad, the composition comprising:  
4 at least one reducing agent;  
5 ions from at least one transitional metal; and  
6 water, and  
7 polishing the substrate in presence of the composition to remove the tantalum  
8 layer.

1 28. The method of claim 27, wherein the composition further comprises at least one  
2 pH adjusting agent.

1 29. The method of claim 27, wherein the concentration of the at least one reducing  
2 agent is at least 0.005 weight percent.

- 1 30. The method of claim 27, wherein the reducing agent is selected from the group  
2 consisting of hydroxylamine, glucose, sulfothionate, potassium iodide, sodium thiosulfate,  
3 oxalic acid, or combinations thereof.
- 1 31. The method of claim 27, wherein the composition has an initial pH in the range in  
2 which the at least one reducing agent is active.
- 1 32. The method of claim 27, wherein the composition has an initial pH between about  
2 2 and about 12.
- 1 33. The method of claim 32, wherein the reducing agent comprises hydroxylamine and  
2 the initial pH is between about 3 and about 11.
- 1 34. The method of claim 32, wherein the reducing agent comprises glucose and the  
2 initial pH is between about 8 and about 12.
- 1 35. The method of claim 32, wherein the reducing agent comprises sulfothionate and  
2 the initial pH is between about 3 and about 11.
- 1 36. The method of claim 32, wherein the reducing agent comprises potassium iodide  
2 and the initial pH is between about 3 and about 11.
- 1 37. The method of claim 32, wherein the reducing agent comprises sodium thiosulfate  
2 and the initial pH is between about 3 and about 11.
- 1 38. The method of claim 32, wherein the reducing agent comprises oxalic acid and the  
2 initial pH is between about 4.5 and about 5.5.
- 1 39. The method of claim 27, wherein the composition further comprises at least one  
2 corrosion inhibitor.

1 40. The method of claim 39, wherein the concentration of the corrosion inhibitor is up  
2 to about 2 weight percent.

1 41. The method of claim 39, wherein the corrosion inhibitor comprises an organic  
2 compound comprising at least one azole group.

1 42. The method of claim 41, wherein the corrosion inhibitor is selected from the group  
2 consisting of benzotriazole, mercaptobenzotriazole, 5-methyl-1-benzotriazole, or  
3 combinations thereof.

1 43. The method of claim 27, further comprising at least one buffer.

1 44. The method of claim 43, wherein concentration of the buffer is from about 0.1 to  
2 about 8 weight percent.

1 45. The method of claim 43, wherein the buffer is selected from the group consisting  
2 of metal bicarbonate, tetraborate tetrahydrate salts, or combinations thereof.

1 46. The method of claim 27, wherein the composition further comprises abrasive  
2 particles.

1 47. The method of claim 27, further comprising abrasive particles in a concentration of  
2 from about 0 weight percent to about 10 weight percent.

1 48. The method of claim 27, wherein the ions from the at least one transitional metal  
2 are generated in situ during polishing.

1 49. The method of claim 27, wherein the ions from the at least one transitional metal  
2 are provided in an aqueous solution.

1 50. The method of claim 27, wherein the ions from the at least one transitional metal  
2 are provided by contacting solid metal to a polishing pad.

1 51. The method of claim 27, wherein the ions from the at least one transitional metal  
2 are selected from the group consisting of copper ions, iron ions, or combinations thereof.

1 52. The method of claim 27, wherein the ions from the at least one transitional metal  
2 are provided in a high valence state.

1 53. The method of claim 27, wherein during polishing of the substrate the tantalum  
2 layer is removed from the substrate at a ratio of tantalum layer to conductive material  
3 layer to dielectric layer between about 1:0:0 to about 1:0.2:0.2.

1 54. The method of claim 27, wherein during polishing of the substrate the tantalum  
2 layer is removed from the substrate at a rate of at least about 250 Å/min.

1 55. A method for planarizing a substrate having a conductive material layer and a  
2 barrier layer deposited thereon, comprising:

3 applying a conductive-material-layer-selective composition to a polishing pad;

4 polishing the substrate in presence of the conductive-material-layer-selective  
5 composition;

6 applying a barrier-layer-selective composition to a polishing pad, the barrier-layer-  
7 selective composition comprising:

8 at least one reducing agent;

9 ions from at least one transitional metal; and

10 water, and

11 polishing the substrate in presence of the barrier-layer-selective composition.

1 56. The method of claim 55, wherein the conductive-material-layer-selective  
2 composition comprises:

3 at least one chelating agent;

4 at least one oxidizer;

5 at least one corrosion inhibitor; and

6 water.

1 57. The method of claim 56, wherein the conductive-material-layer-selective  
2 composition further comprises at least one pH adjusting agent.

1 58. The method of claim 56, wherein the conductive-material-layer-selective  
2 composition further comprises abrasive particles.

1 59. The method of claim 55, wherein during polishing the substrate in presence of the  
2 conductive-material-layer-selective composition, the conductive material layer is removed  
3 from the substrate at a ratio of conductive material layer to barrier layer between about  
4 1:0.0 to about 1:0.1.

1 60. The method of claim 55, wherein the barrier-layer-selective composition further  
2 comprises at least one pH adjusting agent.

1 61. The method of claim 55, wherein the barrier-layer-selective composition further  
2 comprises at least one corrosion inhibitor.

1 62. The method of claim 55, wherein the barrier-layer selective composition further  
2 comprises at least one buffer.

1 63. The method of claim 55, wherein the barrier-layer-selective composition further  
2 comprises abrasive particles.

1 64. The method of claim 55, wherein the barrier-layer-selective composition further  
2 comprising abrasive particles in a concentration of from about 0 weight percent to about  
3 10 weight percent.

1 65. The method of claim 55, wherein during polishing the substrate in presence of the  
2 barrier-layer-selective composition the barrier layer is removed from the substrate at a  
3 ratio of barrier layer to conductive material layer to dielectric layer between about 1:0:0 to  
4 about 1:0.2:0.2.

1 66. The method of claim 55, wherein during polishing the substrate in presence of the  
2 barrier-layer-selective composition the barrier layer is removed from the substrate at a rate  
3 of at least about 250 Å/min.

1 67. A method for processing a substrate, comprising:  
2 providing a substrate comprising a dielectric layer with feature definitions formed  
3 therein, a barrier layer conformally deposited on the dielectric layer and in the feature  
4 definitions formed therein, and a conductive material layer deposited on the barrier layer  
5 and filling the feature definitions formed therein;  
6 polishing the substrate with a composition comprising a chelating agent, an  
7 oxidizer, a corrosion inhibitor, and water to remove the conductive material layer; and  
8 polishing the substrate with a composition comprising at least one reducing agent,  
9 and water to remove the barrier layer.